<table>
<thead>
<tr>
<th>Date</th>
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<td>12 March 2016</td>
<td>Advocacy and Engagement Plan 2016</td>
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### Meeting with EU Delegation
- New York
- Brussels
- London

### Lunch with PRs of USG
- New York
- London

### Launch of the SG report
- New York
- Brussels
- London

### High-Level Panel on Humanitarian Tour ahead of WHS (Africa Trip)
- New York
- Nairobi
- London

### Security Council on WHS
- New York
- Geneva

### ASG Mission to China, Thailand and Indonesia
- Beijing
- Bangkok
- Kuala Lumpur
- Singapore
- Jakarta

### Pre-DIHAD Workshop
- Abu Dhabi/Djibouti
- Dubai

### Preparatory Meeting for WHS
- New York
- Washington, DC

### Second Regional Ministerial Meeting on DRF
- New York
- Brussels

### First Regional Ministerial Meeting on Disaster Risk Reduction, Asuncion
- Asuncion

### World Economic Forum on East Asia 2016
- Kuala Lumpur

### World Economic Forum on Africa 2016
- Kigali

### Annual HL Meeting
- New York
- Geneva

### All MS Briefing on WHS
- New York
- Brussels
- London

### Monthly IASC Principals meeting
- Geneva

### Annual and Spring Meeting of the IMF and World Bank
- Washington, DC
- Chicago

### AG Nominations process starts
- New York

### Top Donor Groups Meeting (for Syria)
- Geneva

### Vienna AGP
- Vienna

### High-level Political Forum on Sustainable Development
- New York

### Pre-DIHAD Conference and Exhibition (Dubai)
- Dubai

### DIHAD Conference and Exhibition (Dubai)
- Dubai

### DFSG’s Humanitarian Tour ahead of WHS (Asia trip, Philippines and Nepal)
- Bangkok
- New York
- Delhi

### SG and USG Meeting with EU Delegation
- New York
- Brussels
- London

### New York & Geneva
- New York
- Geneva

### World Bank Group Fragility, Conflict and Violence Forum
- Washington, DC

### Second Underfunded Round: Announcement
- New York

### World Humanitarian Day
- New York

### Advocacy and Engagement Plan 2016 (12 March 2016)